

Adapted HSA algorithm

This supplementary material details the HSA algorithm adapted for the addressed problem.

Algorithms 1 and 2 show the pseudo-code of the HSA and its perturbation, respectively. Algorithm 1 receives the following parameters: α , $g(\cdot)$, t_i , t_f , β , ψ , k , $HSMGRuntime$, and the SP_h . The parameter α defines the randomness of the `BuildSolution` algorithm and was set to 0.3, the same value used in GRASP, and $g(\cdot)$ is the greedy function. The parameter t_i represents the initial temperature of the process while t_f is the coolest temperature accepted by the algorithm, a temperature near zero. The parameter β is the cool-down factor of the temperature and ψ is a parameter used by Algorithm 2, and represents the probability of applying a local search to a random neighbour solution s' obtained from s . The parameter $HSMGRuntime$ is the longest runtime required by the HSMG. Finally, SP_h defines the loading steps of each ship.

Algorithm 1: Hybrid Simulated Annealing

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input : Parameters  $\alpha$ ,  $g(\cdot)$ ,  $t_i$ ,  $t_f$ ,  $\beta$ ,  $\psi$ ,  $k$ , Number  $|P|$  of stockpiles, Average
      number  $|RC|^{avg}$  of eligible reclaimers per stockpile and
       $HSMGRuntime$ , Loading steps  $SP_h$  for each ship  $h$ 
output: Solution  $s$ 

1  $s \leftarrow buildSolution(\alpha, g(\cdot), SP_h);$ 
2  $HSAMax \leftarrow k \times |RC|^{avg} \times |P|;$ 
3  $t \leftarrow t_i;$ 
4  $HSAruntime \leftarrow 0;$ 
5 while ( $t > t_f \wedge HSAruntime < HSMGRuntime$ ) do
6    $iter \leftarrow 0;$ 
7   while ( $iter < HSAMax$ ) do
8      $s' \leftarrow BurdettPerturbation(s, \psi);$ 
9      $\Delta_s \leftarrow f(s') - f(s);$ 
10    if ( $\Delta_s < 0$ ) then
11       $s \leftarrow s';$ 
12      if ( $f(s') < f^*$ ) then
13         $s^* \leftarrow s';$ 
14      end
15    end
16    else
17       $x \leftarrow \text{random}(0, 1);$ 
18      if ( $x < e^{-\Delta_s/t}$ ) then
19         $s \leftarrow s';$ 
20      end
21    end
22     $iter \leftarrow iter + 1;$ 
23  end
24   $t \leftarrow \beta \times t;$ 
25  update the  $HSAMax$ ;
26 end
27 return  $s;$ 

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Algorithm 2: BurdettPerturbation

input : Solution s and Parameter ψ
output: Solution s'

1 $s' \leftarrow$ Get a random neighbour of s using the \mathcal{N}_1 or \mathcal{N}_2 neighbourhoods;
2 $x \leftarrow \text{random}(0, 1);$
3 **if** ($x < \psi$) **then**
4 | $s' \leftarrow \text{LocalSearch}(s', \mathcal{N}_2);$
5 | $y \leftarrow \text{random}(0, 1);$
6 | **if** ($y < \psi$) **then**
7 | | $s' \leftarrow \text{LocalSearch}(s', \mathcal{N}_1);$
8 | **end**
9 **end**
10 **return** $s';$
